

C E R T I F I C A T E

Welding of railway vehicles and
components according to EN 15085-2

TÜVNORD/15085/CL1/266/16/1A2

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Smart Trading Company Sp. z o.o.
Piwna 11
05-850 Jawczyce
Poland

meets the requirements of the TNS-EN15085 certification scheme for the scope specified.
The scope of application can be found on the following page.

EN 15085-2 classification level CL1
in the field of activity P

validity: 10.08.2021 until 22.06.2022

date of issue: 10.08.2021
File number: 8119336239
Customer number: TN4225
Lead auditor: M.Sc. NOWAK

Dipl.-Ing. ZABROCKI
certification body



Scope of the certificate

TÜVNORD/15085/CL1/266/16/1A2

Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 1.5 - 12 mm	BW/FW
135	1.1, 1.2, 1.4	t = 1 - 35 mm	BW/FW
141	1.1, 1.2, 1.4, 22 23 8.1	t = 0.75 - 6 mm t = 3 - 28 mm t = 1.5 - 6 mm	BW/FW FW BW/FW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Piotr Zielinski, IWE

born: 06.02.1979

1st deputy(ies) of the responsible welding coordinator(s):

Cezary Szymala, IWE

born: 12.09.1976

Others deputies:

Aleksandra Skublewska, Level A (IWE)

born: 04.03.1992

Remarks:

The welding coordinator Piotr Zielinski is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General provisions:

The General Terms and Conditions of the TÜV NORD Systems GmbH & Co. KG apply in the currently valid version. To verify the validity of the digital signature of the TÜV NORD Systems employee, the installation of the TÜV NORD Group master certificate is necessary: <https://www.tuev-nord.de/en/customer-login/digital-signature/>

