

Certificate

TÜV NORD/15085/CL1/266/16/3

Report no. / Manufacturer no. / Validity notice: 8124184843 / 14225 / 2025-09-08 - 2028-09-07

Welding of railway vehicles and components according to EN 15085-2:2020+A1:2023

TÜV NORD Systems GmbH & Co. KG hereby certifies that the welding company

Smart Trading Company Sp. z o.o.
ul. Sadowa 19A
05-850 Jawczyce
Poland

fulfills the requirements of the TNS-EN15085 certification scheme
for the scope

EN 15085-2 classification level CL1
in the type of activity P

in the range indicated in the annex.

Lead auditor:
M.Sc. NOWAK

Hamburg, 2025-09-18



certification body, Dipl.-Ing. (FH) ROHARDT

TÜV NORD Systems GmbH & Co. KG
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Scope of the certificate

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Scope:

Welding process according to EN ISO 4063	Material group according to CEN ISO/TR 15608	Dimensions	Remarks
131	22, 23	t = 1.5 - 12 mm	FW, BW
135	1.1, 1.2, 1.4	t = 1 - 35 mm	FW, BW
141	1.1, 1.2, 1.4, 22 23 8.1 23	t = 0.75 - 6 mm t = 1.5 - 6 mm t = 1.5 - 6 mm t = 3 - 28 mm	FW, BW BW FW, BW FW
521	1.2 22 23 8.1 8.1	t = 1.5 - 2.5 mm t = 2.3 - 3.8 mm t = 2.3 - 7.5 mm t = 0.75 - 3.75 mm t = 15 - 25 mm	FW FW FW FW BW

Area of Application:

- New build of components for railway vehicles

Responsible welding coordinator(s):

Andrzej KOZŁOWSKI, Level A (EWE)

born: 1950-11-13

1st deputy(ies) of the responsible welding coordinator(s):

Cezary SZYMALA, Level A (IWE)

born: 1976-09-12

Others deputies:

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Remarks:

Headquarter: Smart Trading Company Sp. z o.o., Piwna 11,
05-850 Jawczyce